

Disassembly Instructions, T-90

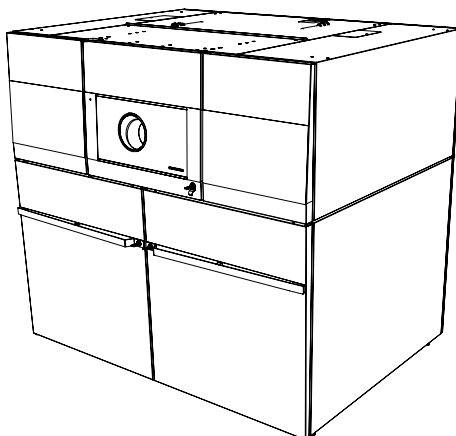
Rev. Date: 2016-10-13 – SPID: 1462/0.5 (-) – Disassembly Instructions, T-90 – Basic

90390000-T-90

Notice	- There are variants of this module, causing minor individual weight differences. - Parts containing plastic and steel should be separated. Printed circuit boards should be separated from steel.	
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Suggested Tools	- Socket wrenches 10, 13 and 17 mm - Torx screwdrivers T20, T25 and T30 - Hex key 4 mm - Cross head screwdrivers Poz #1 and #2 - Cutting pliers, medium
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Part number	90390000	Name	T-90
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Material type and weight	Steel and Iron	486 Kg.	Plastics	10 Kg.	Other	Kg.
	Aluminum	3,5 Kg.	Rubber	0,4 Kg.	Other	Kg.
	EEE parts	32 Kg.	Other	Kg.	Other	Kg.

Dismantling procedure	70390200 Manual Service T-90
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Suggested dismantling procedure		
Step	Part	Material
1	Remove all covers and doors	Steel
2	Remove crushers and sorter	Steel, EEE parts (motors, cables)
3	Remove internal Baseunit components: Infeed, Infeed docking, Reflector arch, Paper holder, Printer, Camera unit, Power Box.	Steel, EEE part, Plastic, Cable (EEE)
4	Remove cables	Cable (EEE)
5	Dismantle framework	Steel
6	Dismantle assembled units: - One Ring - Power Box - MMI unit - Infeed Docking - Infeed - Sorter - Crushers, remove motors - C635 unit and LIGHT CURTAIN units - Conveyor unit DCU	Steel, Alu, EEE part, Plastic, PCB, Cable (EEE), Motor